Test loaf method for 100% whole wheat sourdough bread 2019

The method is based on a set amount of 100% whole wheat flour, in a dough piece that will fit a correspondingly sized test loaf pan. The sourdough leavening is stable, and predictable in usage when prepared in the specified way, which is representative of one style of 100% whole wheat sourdough bread; it is used at the rate of 10 percent with respect to the flour. The temperature used for all fermentation steps, is $86^{\circ}F$ ($30^{\circ}C$).

The basic test formulation contains whole wheat flour, enzyme active barley malt flour with vitamin C, extra virgin olive oil, salt, activated-carbon filtered water and sourdough starter with a specific formulation.

Variations in ingredient characteristics and the effect of omitting or changing the amounts of ingredients, while keeping the amounts of flour and starter fixed, can be tested using this test loaf method.

Note that no more flour is added to the dough after the initial mixing. To prevent sticking, handling should be with moistened hands and surfaces.

Formulation for test bread dough

Ingredients	Bakers per	Grams	Grams	Grams
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Whole wheat flour	100	500	250	125
(organic & freshly stone ground)				
Enzyme active malt with vitamin C ¹	1	5	2.5	1.3
Extra virgin olive oil	4	20	10	5
Salt (without additives)	1.5*	7.5	3.8*	1.9*
Water ² (active charcoal filtered) at 86°F	60**	300**	150**	75**
(30°C)				
Sourdough starter ³	10	50	25	12.5
Approximate final baked bread		800	400	200
weight				
Loaf pan size (volume in mL measured		1,000mL	500mL	250mL
when full to the brim with water)				
Loaf pan dimensions (length x width		8 x 4 x	5.625 x	4.5 x 2.5
x depth) inches		2.5	3.125 x	x 1.75
1 , , , ,			2.1875	

^{*} 1.5% salt is considered to be a low salt option; 2% salt with respect to flour is more usual.

Method for test bread dough

[] In mixing bowl, mix together whole wheat flour, and malt. Add oil. Blend all ingredients by hand using a fork, or with a paddle in a stand mixer, or in a food processor with a blade.

[] In a separate container, add salt. Add water and dissolve salt. Add sourdough. Mix well and add the aqueous mixture to flour-mixture in mixing bowl.

[] Mix well until all ingredients are completely and smoothly incorporated. Compact the dough and leave to ferment in a covered container, at 86°F (30°C) for 3 hours.

^{**} Highly variable water amount, according to style of bread, age of grain milled to flour, etc. 1,2,3 See below for ingredient preparations

] Punch dough down or knead briefly, to develop dough. Shape into a ball. Rest the dough at 86°F (30°C) for 15-30 minutes.
Prepare test loaf pan, by lining loaf pan with unbleached baking parchment paper. Shape the dough piece and place in loaf pan. Enclose pan with plastic bag or ensure adequate humidity in proof cabinet. Leave for 2 hours at 86°F (30°C), for final fermentation step.

[] Bake for 30 - 45minutes (according to loaf size) at 425°F (218°C) in a preheated and equilibrated oven that is preferably humidified, e.g. with an open pan of water in the oven 15 minutes before and during baking.

Ingredient preparations

1. Preparation of Enzyme Active Malt with Vitamin C

Thoroughly mix 1.5 grams pure vitamin C crystals with 100 grams of enzyme active malt flour.

When this mixture is used at the rate of 1% with respect to the flour, the concentration of vitamin C in the final dough will be in the range of 75 ± 10 ppm according to the amount of water added to the dough.

2. Water

Potable water containing its natural quota of mineral ions such as calcium and magnesium, and filtered through activated carbon, should be used to make bread. *Activated charcoal (carbon) filtration will remove most organic compounds and disinfecting chemicals that may be present in the water.*

3. Sourdough Starter Replenishment and Storage - ready for use in test bread dough

Ingredients	Bakers	Grams
	percent*	
Whole wheat flour	100	100
(organic & freshly stone ground)		
Barley or wheat malt	1	1
(enzyme active & optionally with vitamin C)		
Salt	1	1
Water	125	125
(charcoal filtered)		
Mature sourdough from previous batch	10	10
Total amount	237	237

^{*} per cent with respect to total flour

[] In a bowl, mix whole wheat flour and malt

[] Separately dissolve salt in water, add mature sourdough; mix well.

[] Add the water mixture to the flour mixture and mix well. Scrape down sides of bowl and bring mixture together in bottom of bowl. Cover and leave to ferment at 86°F

(30°C). Stir well at least twice daily. Fermentation should be complete by 24-36 hours. Notice that the mixture is thick initially, and gradually thins to the consistency of a batter at maturity. Also, at maturity fermentation stops, no more gas is produced although some is retained, aroma will be mildly fruity, somewhat sour, pH will be 3.5 or less and an overgrowth of microorganisms (probably a yeast) may appear. Store mature sourdough in a loosely-closed glass jar at 40° F (4° C) for up to 2 weeks; it is best if regularly used up for bread and replenished within one week. Separation of a watery layer on standing is typical with some whole wheat flour, especially hard red wheat flour; the watery layer can be stirred back in before using. Keep sides of container well scraped down.